

SEPT. 1

Work Order ID 51362



Page 1

August 20, 2009 10:35:42 AM

Item ID: D209-669-013

Accept



Setup Start



Revision ID: B

Item Name: Skidtube LH

Stop



Start Date: 08/20/2009 Start Qty: 1.00



Cust Item ID:

Required Date: 08/31/2009 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: MF Date: 09-08-20

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D209-669-013

Rev B

DSI 9450

Rev A

0.00

100



DC

Document Control

DOCUMENT CONTROL

Memo

Photocopy bluefile & type labels per PPP d209-669-013 CHG003

for BG 09/09/02 507/02/09

0.00

110



Packaging

Packaging

Pick Kit

Memo

0.00

Pcgs/3 (1)

B51358

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 51362

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August 20, 2009 10:35:42 AM

Item ID: D209-669-013

Accept



Setup Start



Revision ID: B

Stop



Item Name: Skidtube LH

Start Date: 08/20/2009 Start Qty: 1.00



Cust Item ID:

Required Date: 08/31/2009 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

120

QC4- 100% Inspect kits for completeness

0.00

27509/02/07



QC

Memo

0.00

Quality Control

④

✗

130

Packaging

0.00



Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPPD209-669-013
Location: C

Pc 9/9/09

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/09/09

ME 09-09-09

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

August 20, 2009 10:35:41 AM

Page 1

Work Order ID: 51362

Parent Item: D209-669-013RevB

Parent Item Name: Skidtube LH

Comments:

Start Date: 08/20/2009

Required Date: 08/31/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D209-669-043RevB Manufactured No

110

Each

3.0000

1.0000



Replacement Skidtube

5/338 SP

Warehouse
Location

Loc Qty

Loc Code

Premier

Mezz

3

22797

1

39205

1

39206

1

D2917-1RevB Manufactured No

110

Each

0.0000

2.0000



Saddle LH

35/327 8/3/3 ①

D2918-1RevB Manufactured No

110

Each

3.0000

2.0000



Saddle LH

8/3/3

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

3

43755

3

343788

Picklist Print

August 20, 2009 10:35:41 AM

Work Order ID: 51362

Parent Item: D209-669-013RevB

Parent Item Name: Skidtube LH


Comments:

Start Date: 08/20/2009

Required Date: 08/31/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
S AN4-51A  Bolt		Purchased	No			110	Each	316.0000	8.0000		8/9/09	

Warehouse Loc Qty Loc Code

Location


Main Warehouse

ST 316

110328 2

111635 214

112314 100

S D2570RevB  Bushing		Manufactured	No			110	Each	475.0000	24.0000		8/9/09	(1)
--	--	--------------	----	--	--	-----	------	----------	---------	--	--------	-----

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 67

47246 67

Main Warehouse

ST36 408

50046 190

50356 218

Picklist Print

Page 3

August 20, 2009 10:35:41 AM

Work Order ID: 51362

Parent Item: D209-669-013RevB

Parent Item Name: Skidtube LH

Start Date: 08/20/2009

Required Date: 08/31/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21042L4 Nut		Purchased	No			110	Each	9,132.000	24.0000	✓		

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST	9132	
107499	5	
110507	1090	
111827	5996	
112314	2000	
15924	0	
8182	41	

M110507

AN5-36A

Bolt

Purchased

No

110

Each

651.0000

4.0000

✓

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST	651	
109545	11	
110467	7	
110731	4	
112243	79	
112314	500	
112385	50	

M112243

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Work Order ID: 51362

Parent Item: D209-669-013RevB

Parent Item Name: Skidtube LH


Comments:

Start Date: 08/20/2009

Required Date: 08/31/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD516  Washer		Purchased	No			110	Each	1,554.000	8.0000			

8/19/3

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST	1554	
100564	2	
106167	6	
107534	34	
107959	43	
108246	46	
108672	2	
109059	49	
109752	22	
110363	46	
110523	57	
111279	44	
112082	703	
112314	500	

M112082

MS21042L5



Nut

Purchased

No

110

Each

1,510.000

4.0000



8/19/3 (1)

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST	1510	
110382	10	
111636	500	
112314	1000	

M111636

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 51362

Parent Item: D209-669-013RevB

Parent Item Name: Skidtube LH


Comments:

Start Date: 08/20/2009

Required Date: 08/31/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN4-7A  Bolt		Purchased	No			110	Each	179.0000	16.0000 ✓			

cc 9/2/3

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

179

111668

79

112314

50

112385

50

m111668

AN960JD416



Washer

Purchased

No

110

Each

10,196.00 32.0000 ✓

cc 9/9/3

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

10196

102929

2

105906

4

107321

23

107939

114

108161

553

108827

31

109249

69

110523

340

111279

101

111916

4072

112314

4887

16941

0

m111906

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 51362

Parent Item: D209-669-013RevB

Parent Item Name: Skidtube LH


Comments:

Start Date: 08/20/2009

Required Date: 08/31/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2929RevB  Spacer		Manufactured	No			110	Each	23.0000	2.0000 ✓			

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST

23

43376

23

43376

D2930RevB  Spacer		Manufactured	No			110	Each	19.0000	2.0000 ✓			
---	--	--------------	----	--	--	-----	------	---------	----------	--	--	--

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST

19

43378

19

43378

D3405-041RevB  Lug Assembly	DS19450	Manufactured	No			110	Each	7.0000	1.0000 ✓			
---	---------	--------------	----	--	--	-----	------	--------	----------	--	--	--

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST

7

47427

7

51254

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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August 20, 2009 10:35:41 AM

Work Order ID: 51362

Parent Item: D209-669-013RevB

Parent Item Name: Skidtube LH


Comments:

Start Date: 08/20/2009

Required Date: 08/31/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
S AN4C47A <i>DS1940</i>  Bolt		Purchased	No			110	Each	86.0000	4.0000 ✓		<i>9/5/13</i>	

Warehouse Loc Qty Loc Code
Location


Main Warehouse

ST 86

110847 4

111635 32

112431 50

S MS21043-4 <i>DS1940</i>  Nut		Purchased	No			110	Each	1,254.000	5.0000 ✓		<i>9/5/13</i>	
--	--	-----------	----	--	--	-----	------	-----------	----------	--	---------------	--

Warehouse Loc Qty Loc Code
Location

OFFSHORE

FG 40

104603 40

Main Warehouse

ST 1214

111819 48

112243 166

112314 1000

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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August 20, 2009 10:35:42 AM

Work Order ID: 51362

Parent Item: D209-669-013RevB

Parent Item Name: Skidtube LH


Comments:

Start Date: 08/20/2009

Required Date: 08/31/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
S D3405-043RevB  Lug Assembly	DS2 9430	Manufactured	No			110	Each	8.0000	1.0000 ✓			

6/9/9/2

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST

8

46589

1

46863

1

47308

4

47856

2

50753

S D3407-041RevE  Tow Ring	DS2 9430	Manufactured	No			110	Each	18.0000	1.0000 ✓			
---	----------	--------------	----	--	--	-----	------	---------	----------	--	--	--

351659

6/9/9/20

Warehouse Loc Qty Loc Code
Location

OFFSHORE

FG

3

35780

3

Main Warehouse

ST

5

48356

5

Main Warehouse

ST464

10

50106

10

August 20, 2009 10:35:42 AM

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Page 8

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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August 20, 2009 10:35:42 AM

Work Order ID: 51362

Parent Item: D209-669-013RevB

Parent Item Name: Skidtube LH

Comments:

Start Date: 08/20/2009

Required Date: 08/31/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3456-1RevA Washer	D52 940	Manufactured	No			110	Each	49.0000	1.0000			

Warehouse
Location

Loc Qty

Loc Code

OFFSHORE

FG

7

25701

7

Main Warehouse

ST

42

46752

42

D3417-5RevE

Manufactured

No

110

Each

0.0000

2.0000

Washer

August 20, 2009 10:35:42 AM

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

REFERENCE ONLY

4.0 WEIGHT AND BALANCE

The following weight and balance information is for the replacement Dart parts. The weight and balance of the skidtubes that are being removed from the aircraft is the responsibility of the installer.

Installation	Weight	LONGITUDINAL	
		Arm	Moment
D209-669-011/-012	49.6 lb	170.4 in	8452 in lb
SKIDTUBE INSTALLATION	22.5 kg	4.33 m	97.4 m kg
D209-669-013/-014	43.8 lb	176.5 in	7731 in lb
SKIDTUBE INSTALLATION	19.9 kg	4.48 m	89.2 m kg

5.0 PARTS LIST

Item	Qty -011	Qty -012	Qty -013	Qty -014	Qty -041	Qty -043	Part Number	Description
	X						D209-669-011	SKIDTUBE INSTALLATION, LH (AH-1W/J)
		X					D209-669-012	SKIDTUBE INSTALLATION, RH (AH-1W/J)
			X				D209-669-013	SKIDTUBE INSTALLATION, LH (AH-1P/F/S)
				X			D209-669-014	SKIDTUBE INSTALLATION, RH (AH-1P/F/S)
	1	1			X		D209-669-041	REPLACEMENT SKIDTUBE (AH-1W/J)
			1	1		X	D209-669-043	REPLACEMENT SKIDTUBE (AH-1P/F/S)
1A						1	D2906-041	SKIDTUBE ASSEMBLY
1B						1	D2906-043	SKIDTUBE ASSEMBLY
2	1		2				D2917-1	OUTER SADDLE (FWD, LH)
3		1		2			D2917-2	OUTER SADDLE (FWD, RH)
4	1		2				D2918-1	INNER SADDLE (FWD, LH)
5		1		2			D2918-2	INNER SADDLE (FWD, RH)
6	1						D2919-1	OUTER SADDLE (AFT, LH)
7		1					D2919-2	OUTER SADDLE (AFT, RH)
8	1						D2920-1	INNER SADDLE (AFT, LH)
9		1					D2920-2	INNER SADDLE (AFT, RH)
10	8	8	8	8			AN4-51A	BOLT
11	16	16	16	16			D2570	BUSHINGS
12	8	8	8	8			MS21042L4	NUT (OR MS21042-4)
13	2	2	4	4			AN5-36A	BOLT
14	2	2					AN5-41A	BOLT
15	8	8	8	8			AN960JD516	WASHER
16	4	4	4	4			MS21042L5	NUT (OR MS21042-5)
17	16	16	16	16			AN4-7A	BOLT
18	32	32	32	32			AN960JD416	WASHER
19	16	16	16	16			MS21042L4	NUT (OR MS21042-4)

CONTINUED ON NEXT PAGE

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Revision: B

Date: 07.08.23

5/26/2

041 043
CONTINUED FROM PREVIOUS PAGE

20	2	2	2	2			D2929	SPACER
21	2	2	2	2			D2930	SPACER
*30A					1	1	D3564-9	WEARSHOE (REPLACES D2577-1)
*30B					1	1	D3566-1	GASKET
*31A					1		D3564-15	WEARSHOE (REPLACES 18" D2577-5)
*31B					1		D3566-15	GASKET
*32A					1	1	D3564-11	WEARSHOE (REPLACES D2577-3)
*32B					1	1	D3566-1	GASKET
*33A					1	1	D3564-5	WEARSHOE (REPLACES D2577-5)
*33B					1	1	D3566-5	GASKET
*34					50	44	AN3C4A	BOLT (REPLACES AN3-4A)
*35					50	44	AN960C10L	WASHER (REPLACES AN960JD10L)
*36					50	44	AKS7-1032-130	INSERT (OR ALS7-1032-130, OR ALS4-1032-130, OR AKS4-1032-130)
*37					12	14	D2594-1	PLUG
*38					12	14	D2594-3	O-RING
*40					2	2	D2855	AFT CAP
*41					4	4	AN3-5A	BOLT
*42					4	4	AN960JD10L	WASHER
*43					4	4	AKS7-1032-225	INSERT (OR ALS7-1032-225, OR ALS4-1032-225, OR AKS4-1032-225)
50	4	4	1	1			D2736-1	GHW LUG
51	8	8	4	4			AN4-46A	BOLT
52	16	16	8	8			D2570	BUSHING
53	8	8	4	4			MS21042L4	NUT (OR MS21042-4) <i>MS21042</i>
54			1	1			D2736-3	LUG ASSEMBLY
60	1	1	1	1			D2968-041	TOW RING
61	1	1	1	1			AN970-4	WASHER
62	1	1	1	1			MS21042L4	NUT (OR MS21042-4) <i>MS21042</i>

* DENOTES THAT PART IS INCLUDED WITH D2906-041/-043 SKIDTUBE ASSEMBLY

48
24
+4
28
+1
29

5362

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Revision: B

Date: 07.08.23

REFERENCE ONLY

5.0 PARTS LIST

ITEM	QTY -011	QTY -012	QTY -013	QTY -014	QTY -041	QTY -043	PART NUMBER	DESCRIPTION
	X						D209-669-011	SKIDTUBE INSTALLATION, LH (AH-1W/J)
		X					D209-669-012	SKIDTUBE INSTALLATION, RH (AH-1W/J)
			X				D209-669-013	SKIDTUBE INSTALLATION, LH (AH-1P/F/S)
				X			D209-669-014	SKIDTUBE INSTALLATION, RH (AH-1P/F/S)
	1	1			X		D209-669-041	REPLACEMENT SKIDTUBE (AH-1W/J)
			1	1		X	D209-669-043	REPLACEMENT SKIDTUBE (AH-1P/F/S)

IS:

50	4	4	1	1			D3405-041	LUG ASSEMBLY
51	8	8	4	4			AN4C47A	BOLT
52	16	16	8	8			D2570	BUSHING
53	8	8	4	4			MS21043-4	NUT
54			1	1			D3405-043	LUG ASSEMBLY
60	1	1	1	1			D3407-041	TOW RING ASSEMBLY
61	1	1	1	1			D3456-1	WASHER
62	1	1	1	1			MS21043-4	NUT
63	2	2	2	2			D3417-5	WASHER

WAS:

50	4	4	1	1			D2736-1	GHW LUG
51	8	8	4	4			AN4-46A	BOLT
52	16	16	8	8			D2570	BUSHING
53	8	8	4	4			MS21042L4	NUT (OR MS21042-4)
54			1	1			D2736-3	GHW LUG
60	1	1	1	1			D2968-041	TOW RING
61	1	1	1	1			AN970-4	WASHER
62	1	1	1	1			MS21042L4	NUT (OR MS21042-4)

57362

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9450	SHEET 2 OF 3
APPROVED		TITLE	SCALE
DE APPR.		SKIDTUBE INSTALLATIONS	NTS
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